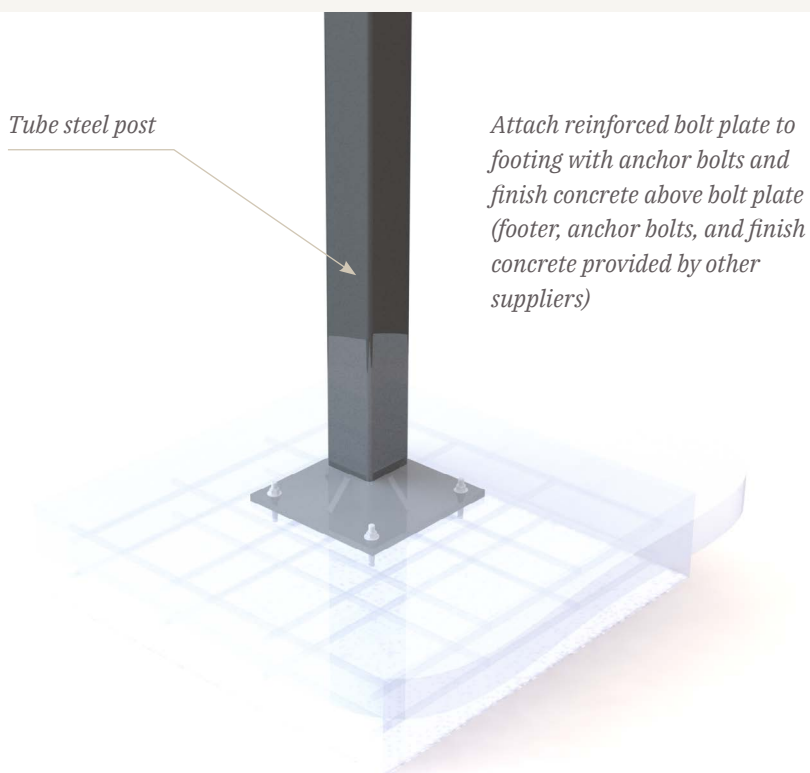


The Solar Series™

Installation Overview for Unframed Shade Structures

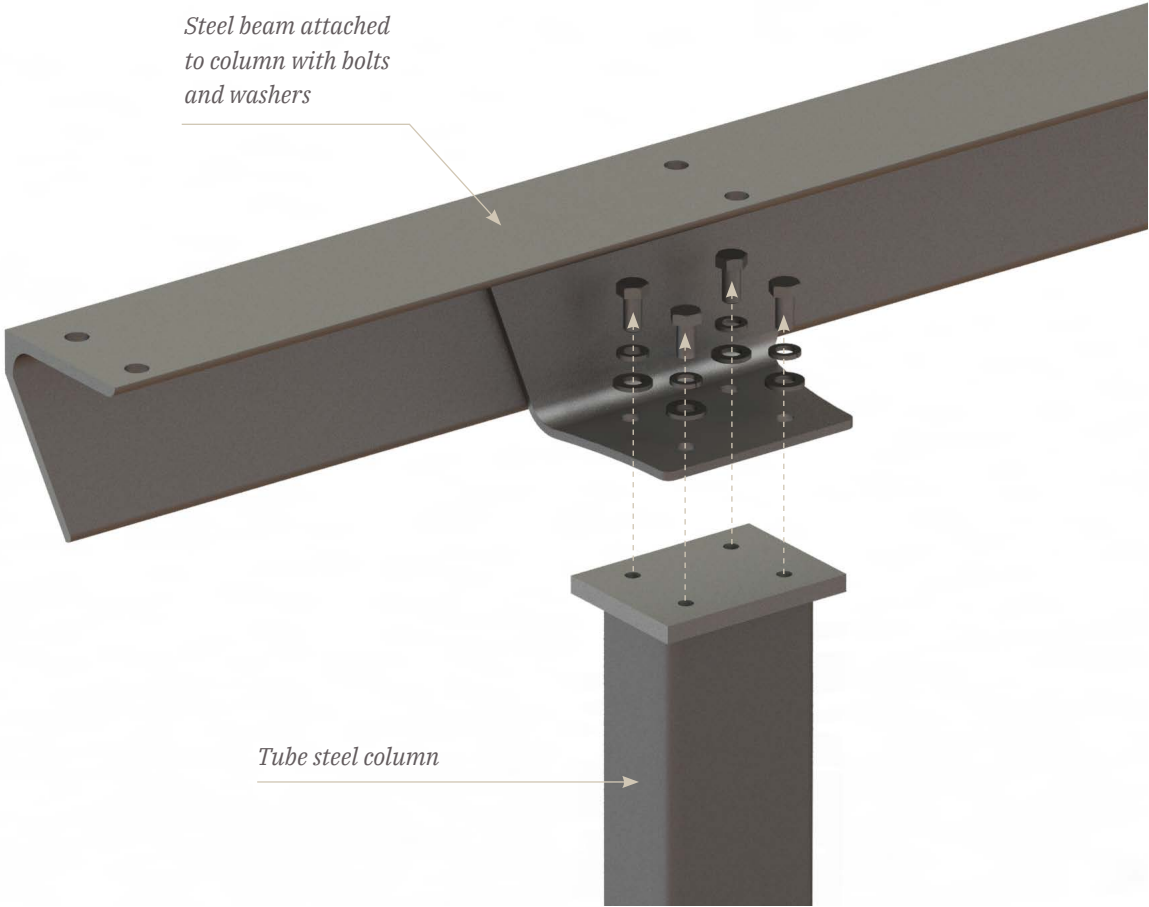
- 4-step installation process
- All structure elements, panels, and hardware system provided
- All panels powdercoated on both sides
- All hardware powdercoated
- All steel powdercoated with zinc primer
- No welding or cutting required
- Detailed installation instructions provided upon purchase

STEP 1: INSTALL COLUMNS



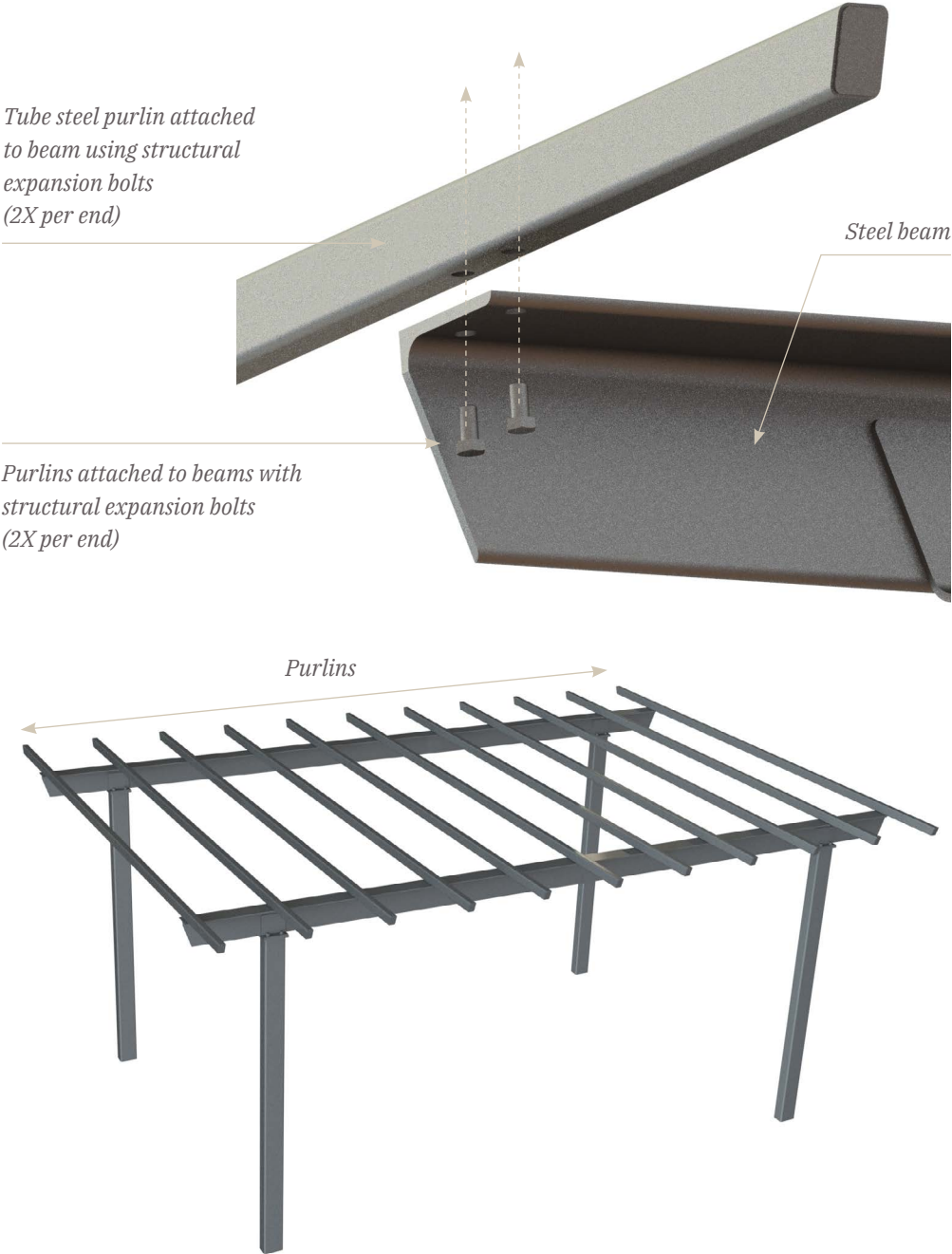
The Solar Series™ INSTALLATION OVERVIEW FOR UNFRAMED SHADE STRUCTURES

STEP 2: INSTALL BEAMS



The Solar Series™ INSTALLATION OVERVIEW FOR UNFRAMED SHADE STRUCTURES

STEP 3: INSTALL PURLINS



The Solar Series™ INSTALLATION OVERVIEW FOR UNFRAMED SHADE STRUCTURES

STEP 4: INSTALL PANELS

